

Certificate

Quality management system for Manufacturer of Materials acc. to Directive 2014/68/EU

Certificate no.: 01 202 711/Q-02 0003

Name and address of the
certificate holder: **Gräf Verbindungsteile GmbH**
Dieselstr. 26
54634 Bitburg
Germany

Herewith we certify that the material manufacturer has established and applies a Quality Management System. The system was audited according to the European Directive 2014/68/EU, Annex I, Par. 4.3, with regard to the materials as listed in the scope of approval.

Test basis: **QM System acc. to EN 764-5, article 4.2 and AD 2000-Merkblatt W0**

Audit report no.: 01 202 711/Q-02 0003

Scope: **Production of fasteners, see annex to certificate**

Manufacturing plant: Gräf Verbindungsteile GmbH
Dieselstr. 26
54634 Bitburg
Germany

Validity: **This certificate is valid from 2021-08-19 to 2024-05-28.**
Initial issuance: 2002

Cologne, 2021-08-19


Dipl.-Ing. (FH) Vera Ruff



TÜV Rheinland Industrie Service GmbH
Notified Body for Pressure Equipment, ID-No. 0035
Am Grauen Stein, D-51105 Cologne

E-108a

Scope according to		<input checked="" type="checkbox"/> Directive 2014/68/EU Annex I §4.3	<input type="checkbox"/> EN 764-4	<input checked="" type="checkbox"/> AD 2000-Merkblatt W0	<input type="checkbox"/> FPC, Regulation (EU) No. 305/2011(System 2+)							
Manufacturer			Work		Nationality	Date	Page No..					
Company Name: Gräf Verbindungsteile GmbH Dieselstrasse 26 Location: D-54634 Bitburg			54634 Bitburg, Dieselstraße 26		German	16.06.2021 Rev.:9	1 of : 4	TÜV Rheinland Industrie Service GmbH				
Cur -	Materials-term Materials-No.	Material Specification	Delivery Cond.	Article Type of Product	Dimensions				Weight max 1=t / 2=kg ↓ result	Technical Specifications Requirements Technical Regulations	Remarks	
					Thick-ness mm	Ø mm	from	Up to				from
1	2	3	4	5	6a	6b	7a	7b	8a	8b	9	10
1. Materials according to harmonized European standards (hEN) and European Approval for Materials (EAM) acc. Directive 2014/68/EU												
<i>The use of the materials according to Directive 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.</i>												
	stainless steel	EN 10269 EN 10272	AT	fasteners							EN ISO 3506	
	carbon steel	EN 10269 EN 10272	N,QT	fasteners			1	200			EN ISO 898	
	Carbon/austenitic steel	EN 10269 EN 10272	AT	fasteners								
	special materials	EN 10269 EN 10272	AT AH	fasteners								
Remarks	+AT = solution annealed +AR = as rolled +M = thermo mechanical treated +N = normalized or normalizing formed +AH = hardened/aged			+NT = normalized and tempered +QT = quenched and tempered +S = soft annealed +SR = stress relieved			a = PMA for the use in pressure equipment in Directive 2014/68/EU necessary					



Scope according to		<input checked="" type="checkbox"/> Directive 2014/68/EU Annex I §4.3	<input type="checkbox"/> EN 764-4	<input checked="" type="checkbox"/> AD 2000-Merkblatt W0	<input type="checkbox"/> FPC, Regulation (EU) No. 305/2011(System 2+)							
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Company Name: Gräf Verbindungsteile GmbH Dieselstrasse 26 Location: D-54634 Bitburg			54634 Bitburg, Dieselstraße 1+5+10 99996 Menteroda, Holzthalebenerstr. 30		German	16.06.2021 Rev.:9	2 of : 4	TÜV Rheinland Industrie Service GmbH				
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2. Materials according to the AD 2000-Code

The use of the materials according to DGR 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.

	carbon steel	EN 10269 EN 10272	N, QT	fasteners							AD2000 W7 EN ISO 898	
	stainless steel	EN 10269 EN 10272	AT	fasteners			1	200			AD2000 W2 EN ISO 3506	
	carbon/austenitic	EN 10269 EN 10272	AT	fasteners							AD2000 W2	
	special materials	VdTÜV WB EN 10269 EN 10272	AT,S AH	fasteners							AD2000 W2	basic material according to requirements of VdTÜV

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3. Materials according to international standards (e. g. ASTM, ASME, IBR etc.)

The use of the materials according to DGR 2014/68/EU is bound to the publication of Harmonized European Standards or to the qualification by a European material approval or to the particular material appraisal. With that the manufacturing reliability for equivalent material grades according to other standards (e.g. BS, AFNOR, ASME) is proved. The requirements and limits of the applicable code respectively the PED must be observed for the use of material grades listed in column 2 to 4.

carbon/stainless steel	ASTM A193/ ASME SA193	AT,N,QT	bolts							ASTM A193/ ASME SA193	a
carbon/stainless steel	ASTM A194/ ASME SA194	AT,N,QT	nuts							ASTM A194/ ASME SA194	a
stainless steel	ASTM A276/ ASME SA276	AT	fasteners							ASTM A276/ ASME SA276	a
stainless steel	ASTM A479/ ASME SA479	AT	fasteners		1	200				ASTM A479/ ASME SA479	a
nickel and nickel alloys	ASTM B637/ ASME SB637	AT,AH	fasteners							ASTM B637/ ASME SB637	a
titanium and titanium alloys	ASTM B348/ ASME SB348	S	fasteners							ASTM B348/ ASME SB348	a
special materials duplex/superduplex	ASTM A479/ ASME SA479	AT	fasteners							ASTM A479/ ASME SA479	a
carbon steel	ASTM A320/ ASME SA320	N,QT	fasteners							ASTM A320/ ASME SA320	

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	carbon steel	ASTM F467	N,QT	nuts							ASTM F467	a
	carbon steel	ASTM F468	N,QT	bolts							ASTM F468	a
	stainless steel	ASTM F593	AT	bolts							ASTM F593	a
	stainless steel	ASTM F594	AT	nuts			1	200			ASTM F594	a
	stainless steel	ASTM B408/ ASME SB408	AT	fasteners							ASTM B408/ ASME SB408	
	stainless steel	ASTM A453/ ASME SA453	AT	fasteners							ASTM A453/ ASME SA453	a
	nickel and nickel alloys	ASTM B446/ ASME SB446	S,AT,AH	fasteners							ASTM B446/ ASME SB446	a
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